

## **BLANK PAGE**



Indian Standard

IS: 9083 - 1979

Gr 1



## PURCHASER'S DATA SHEET FOR RUBBER LINED TANKS

1. Scope — Covers the technical data to be supplied by a purchaser while placing an enquiry or order to a supplier for the purchase of a rubber lined tank.

## 2. Purchaser's Data Sheet

Adopted 26 February 1979

	Tank:  a) Whether designed specially for rubber lining (Yes/No)  b) Dimensional details (with sketch)  c) Details of flanges, nozzles, manholes and other openings (also, state whether lined or unlined)  d) Material of construction (preference if any)  e) Preferred tank design code
2) 1	b) Dimensional details (with sketch)
2) 1	d) Material of construction ( preference if any )
2) 1	d) Material of construction ( preference if any )
2) 1	
	Lining:
	a) Type of rubber [ neoprene/natural/any other elastomer ( specify )]b) Thickness of lining
3)	Type of support
	Operating Conditions
4)	Branches:
	a) Number of branches
	b) Size of branches
5)	Type of dished ends
6)	Pressure/Vacuum:
	a) Normal
	b) Maximum
	d) Cycle of variation
	e) Design
7)	Temperature:
	a) Normalb) Maximum
	c) Minimumd) Cycle of variation
	e) Design
8) (	Operation:
	a) Constant/intermittent b) Cycle of operation, if intermittent
9) (	Chemical composition of the material to be handled by the tank
10 <b>)</b> [	Degree of anticipated abrasion:
	a) Soft sludge

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	b) Hard granules
11)	Flow rate capacitym³/h
12)	Velocity of flowm/s
13)	Condition of the material ( wet/dry/semisoli 1 )
14)	Whether any mixing/agitating equipment to be provided in tank (Yes/No)
	a) if yes, particulars of the equipment:
	i) location
	vi) Type of gasket
	Degree of mechanical abuse, if any
_	End use of the product
-	Whether contamination or discolouration is important
	Limits of contamination
	Whether linings will be constantly or intermittently immersed
•	Whether lining is to be carried out at the site of tank installation
	Lighting conditions at the site
22)	Whether protection from dust and weather available at the site
23)	Whether accommodation for the storage and handling of materials including inflammable solutions used for the lining work available
24)	Services available:
	a) Compressed air:
	i) Pressure
25)	Erection details ( ground level/high elevation )
26)	Safety precautions observed
27	) Inspection standard for rubber lining:
	a) IS: 4682 (Part I)-1988 or
	b) Any other standard
	Remarks
28)	Any other special requirements

## EXPLANATORY NOTE

The information given by a purchaser according to this data sheet will enable a supplier to assess the exact requirements of the purchaser and take adequate safety measures for rubberlining work.